

# SPECIFICATION

Revision: A

**Product Model: TNS-G 320240RG DSW-28W**

**Customer Model:**

Designed by	R&D Checked by	Quality Department by	Approved by

## Approval by Customer

<p>OK</p> <p>NG, Problem survey:</p> <p style="text-align: right;">Approved By _____</p>
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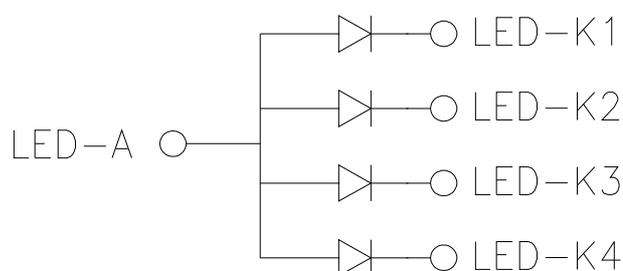
## 1. General Information

ITEM	STANDARD VALUES	UNITS
LCD type	2.31" TFT	--
Dot arrangement	320 (RGB) × 240	dots
Driver IC	ILI9342C	--
Module size	50.8(W) × 45.80(H) × 2.25(T)	mm
Active area	46.75(W) × 35.06(H)	mm
Dot pitch	--	mm
Operating temperature	-20 ~ +70	°C
Storage temperature	-30 ~ +80	°C
Back Light	4 White LED In Parallel	--
Weight	TBD	g

## 2. Absolute Maximum Ratings

ITEM	Symbol	MIN	MAX	UNITS
Power supply voltage 1	VCC	2.5	3.3	V
Power supply voltage 1	IOVCC	1.65	3.3	V
Operating temperature	Topr	-20	+70	°C
Storage temperature	Tstg	-30	+80	°C
Humidity	RH	---	90%(Max60°C)	RH

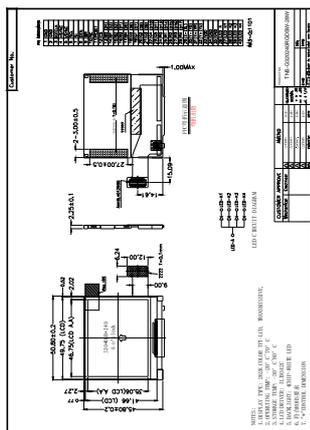
## 3. Backlight Characteristics



LED CIRCUIT DIAGRAM

Item	Symbol	MIN	TYP	MAX	UNIT	Test Condition	Note
Supply Voltage	Vf	2.9	3.2	3.4	V	If=80 mA	-
Supply Current	If	-	60	-	mA	-	-
Reverse Voltage	Vr	-	-	5	V	10uA	-
Power dissipation	Pd	-	192	-	mW	-	-
Luminous Intensity f or LCM		-	tbd	-	mCd/m <sup>2</sup>	If=80 mA	-
Uniformity for LCM	-	80	-	-	%	If=80 mA	-
Life Time	-	50000	-	-	Hr	If=80 mA	-
Backlight Color	White						

## 4. External Dimensions



## 5. Interface Description

PIN	PIN NAME	DESCRIPTION
1	GND	SYSTEM GROUND
2	GND	SYSTEM GROUND
3	DOTCLK	Dot clock signal for RGB interface operation
4	HSYNC	Line synchronizing signal for RGB interface operation
5	VSYNC	Frame synchronizing signal for RGB interface operation
6	SCL	The pin used as serial clock pin
7	SI	Serial data input / output
8	DEN	Data input enable
9	WR	WRITE SIGNAL
10	NC	NC
11	RESET	Global reset pin.
12	CS	CHIP SELECT PIN .
13	B0(D4)	DATA BUS
14	B1(D3)	DATA BUS
15	B2(D2)	DATA BUS
16	B3(D1)	DATA BUS
17	B4(D0)	DATA BUS
18	G0(D6)	DATA BUS
19	G1(D7)	DATA BUS
20	G2(D8)	DATA BUS
21	G3(D9)	DATA BUS
22	G4(D10)	DATA BUS
23	G5(D11)	DATA BUS
24	R0(D13)	DATA BUS
25	R1(D14)	DATA BUS
26	R2(D15)	DATA BUS
27	R3(D16)	DATA BUS
28	R4(D17)	DATA BUS
29	X-(XL)	TOUCH PANEL PIN
30	Y-(YD)	TOUCH PANEL PIN
31	X+(XR)	TOUCH PANEL PIN

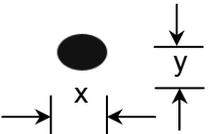
32	Y+(YU)	TOUCH PANEL PIN
33	VDD	POWER SUPPLY FOR LCD
34	GND	SYSTEM GROUND
35	GND	SYSTEM GROUND
36	LEDA	POWER SUPPLY FOR LED BACKLIGHT ANODE INPUT
37	LEDK1	POWER SUPPLY FOR LED BACKLIGHT CATHODE INPUT
38	LEDK2	POWER SUPPLY FOR LED BACKLIGHT CATHODE INPUT
39	LEDK3	POWER SUPPLY FOR LED BACKLIGHT CATHODE INPUT
40	LEDK4	POWER SUPPLY FOR LED BACKLIGHT CATHODE INPUT

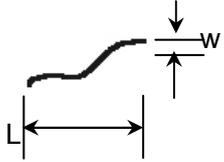
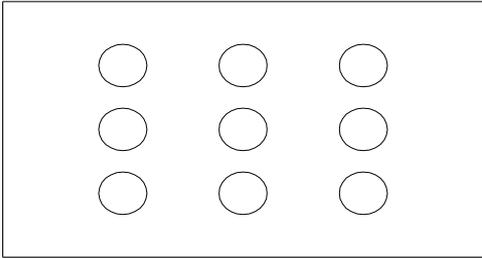
## 6. Reliability Test Conditions And Methods

NO	Item	Condition	Method
1	High / Low Temperature Storage	60°C/-20°C 500hrs	Check and record every 96Hrs
2	High / Low Temperature Life	50°C/-10°C 500hrs (operating mode)	Check and record every 96Hrs
3	High Temperature、High Humidity Operating	40°C 90% RH, 120Hrs	Check and record every 48hrs
4	Thermal Shock	-30°C(30Min) → 25°C(5Min) → 80°C(30Min) (conversion time, : 5 sec ) 20 cycles	Each 10 cycles end , check
5	Vibration	10Hz~55Hz~10Hz Amplitude: 1.5mm 2hrs for each direction(X,Y,Z)	Each direction end, Check the Appearance and Electrical Characteristics

6	Static Electricity	Gap mood: $\pm 1KV \sim \pm 8KV$ (10 times air discharge with positive/negative voltage voltage gap : 1kv) Touch mood: $\pm 1KV \sim \pm 2KV$	Each discharge end, Check the Electrical Characteristics
7	Slump	Free faller movement for each side、cording、 angle (75cm High、 6 sides、 2 angle、 2 cording)	End

## 7.Inspection Standard

No	Item	Criterion											
01	Outline Dimension	In accord with drawing											
02	Position-finding Dimension Assemble Dimension	In accord with drawing											
03	LCD black spots, white spots (Round type)	<p>Round type: non display</p>  <p>Unit : mm</p> <table border="1"> <thead> <tr> <th>Dimension</th> <th>Qualified Quantity</th> </tr> </thead> <tbody> <tr> <td><math>D \leq 0.1</math></td> <td>Ignore</td> </tr> <tr> <td><math>0.1 &lt; D \leq 0.15</math></td> <td>3</td> </tr> <tr> <td><math>0.15 &lt; D \leq 0.25</math></td> <td>2</td> </tr> <tr> <td><math>D &gt; 0.25</math></td> <td>0</td> </tr> </tbody> </table>	Dimension	Qualified Quantity	$D \leq 0.1$	Ignore	$0.1 < D \leq 0.15$	3	$0.15 < D \leq 0.25$	2	$D > 0.25$	0	
Dimension	Qualified Quantity												
$D \leq 0.1$	Ignore												
$0.1 < D \leq 0.15$	3												
$0.15 < D \leq 0.25$	2												
$D > 0.25$	0												

		Unit : mm			
04	LCD black spots, white spots (Line Style)		Length	Width	Qualified Quantity
			-	$\leq 0.02$	Ignore
			$\leq 3$	$0.02 < W \leq 0.03$	2
			$\leq 2$	$0.03 < W \leq 0.05$	1
			-	$D > 0.05$	According to circle
05	LCD Scratch 、 Threadlike Fiber	Same to NO.3 circle sightline and surface of LCD is vertical (2)Same to NO.3 line style			
06	POL	It is not admissible that POL is beyond the edge of glass, else, unqualified. It is essential that POL is over the 50 percent of width of frame , else ,unqualified. According to the drawing in case of special definition.			
07	Brightness	In accord with product specification	Drive condition is according to specification Measure location is in Follow Picture 3 、 Adjust brightness instrument to zero , burrow against the surface of LCD , press “measure” , record when the display is steady. (YOKOGAWA-3298)		
			 <p style="text-align: center;">Measure location</p>		
08	CR (Max)	According to specification	According to product specification Measure instrument ( DMS-501 )		
09	Response time	According to specification	According to product specification Measure instrument ( DMS-501 )		

10	Viewing angle	According to specification	According to product specification Measure instrument ( DMS-501 )	
11	Vibration、Ring	Compare with the sample customer supply	Compare with the sample customer supply when assemble	

## 8 . Handling Precautions

### 8.1 Mounting method

The LCD panel of SC LCD LCD module consists of two thin glass plates with polarizes which easily be damaged. And since the module in so constructed as to be fixed by utilizing fitting holes in the printed circuit board.

Extreme care should be needed when handling the LCD modules.

### 8.2 Caution of LCD handling and cleaning

When cleaning the display surface, Use soft cloth with solvent [recommended below] and wipe lightly

- Isopropyl alcohol
- Ethyl alcohol

Do not wipe the display surface with dry or hard materials that will damage the polarizer surface.

Do not use the following solvent:

- Water
- Aromatics

Do not wipe ITO pad area with the dry or hard materials that will damage the ITO patterns

Do not use the following solvent on the pad or prevent it from being contaminated:

- Soldering flux
- Chlorine (Cl) , Salfur (S)

If goods were sent without being sili8con coated on the pad, ITO patterns could be damaged due to the corrosion as time goes on.

If ITO corrosion happen by miss-handling or using some materials such as Chlorine (Cl), Salfur (S) from customer, Responsibility is on customer.

### 8.3 Caution against static charge

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The LCD module use C-MOS LSI drivers, so we recommended that you:

Connect any unused input terminal to Vdd or Vss, do not input any signals before power is turned on, and ground your body, work/assembly areas, assembly equipment to protect against static electricity.

## 8.4 packing

- Module employ LCD elements and must be treated as such.
- Avoid intense shock and falls from a height.
- To prevent modules from degradation, do not operate or store them exposed direct to sunshine or high temperature/humidity

## 8.5 Caution for operation

- It is an indispensable condition to drive LCD's within the specified voltage limit since the higher voltage then the limit cause the shorter LCD life.
- An electrochemical reaction due to direct current causes LCD's undesirable deterioration, so that the use of direct current drive should be avoided.
- Response time will be extremely delayed at lower temperature then the operating temperature range and on the other hand at higher temperature LCD's how dark color in them. However those phenomena do not mean malfunction or out of order with LCD's, which will come back in the specified operation temperature.
- If the display area is pushed hard during operation, some font will be abnormally displayed but it resumes normal condition after turning off once.
- A slight dew depositing on terminals is a cause for electro-chemical reaction resulting in terminal open circuit.

Usage under the maximum operating temperature, 50%Rh or less is required.

## 8.6 storage

In the case of storing for a long period of time for instance, for years for the purpose or replacement use, the following ways are recommended.

- Storage in a polyethylene bag with the opening sealed so as not to enter fresh air outside in it . And with no desiccant.
- Placing in a dark place where neither exposure to direct sunlight nor light's keeping the storage temperature range.
- Storing with no touch on polarizer surface by the anything else.  
[It is recommended to store them as they have been contained in the inner container at the time of delivery from us

## 8.7 Safety

- It is recommendable to crash damaged or unnecessary LCD's into pieces and wash off liquid crystal by either of solvents such as acetone and ethanol, which should be burned up later.
- When any liquid leaked out of a damaged glass cell comes in contact with your hands, please wash it off well with soap and water

## 9. Precaution For Use

### 9.1

A limit sample should be provided by the both parties on an occasion when the both parties agreed its necessity. Judgment by a limit sample shall take effect after the limit sample has been established and confirmed by the both parties.

### 9.2

On the following occasions, the handing of problem should be decided through discussion and agreement between responsible of the both parties.

- When a question is arisen in this specification
- When a new problem is arisen which is not specified in this specifications
- When an inspection specifications change or operating condition change in customer is

reported to SC LCD , and some problem is arisen in this specification due to the change

- When a new problem is arisen at the customer's operating set for sample evaluation in the customer site.

## **10 Packing Method**

**To Be Determined**